

Luban EP2348R Polypropylene Impact Copolymer

Description

Luban EP2348R is manufactured using the Spheripol Technology. Luban EP2348R is a nucleated impact copolymer polypropylene with antistatic agent, suitable for injection molding applications. The grade exhibits an excellent stiffness / impact balance combined with a medium flow. The grade exhibits low creep, good dimensional consistency and excellent warpage control. The grade is recommended for toys, furniture and thin wall injection molding (TWIM) items.

Application

Houseware, pails, containers, furniture, sports, leisure & toys.

Properties (Typical Values)

	Property	Units	Test method	Value
Melt flow rat	re (230°C/2.16 kg)	g/10 min	ISO 1133	21
Density		g /cm³	ISO 1183	0.90
Tensile modu	ulus (1 mm/min)	МРа	ISO 527-2	1500
Tensile stress	at yield (50 mm/min)	MPa	ISO 527-2	27
Tensile strain	at yield (50 mm/min)	%	ISO 527-2	5
Tensile strain	at break (50 mm/min)	%	ISO 527-2	>50
Charpy not	ched impact strength (+23°C)	kJ/m²	ISO 179/1eA	6
Charpy not	ched impact strength (0°C)	kJ/m²	ISO 179/1eA	4.5
Charpy not	ched impact strength (-20°C)	kJ/m²	ISO 179/1eA	4
Heat Deflec	tion Temperature (0.45 MPa)	°C	ISO 75-2	114
Vicat Soften	ing Temperature (10N)	°C	ASTM D1525	151

Note: These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

Prcessing Guidlines

The Typical Processing Conditions for Luban EP2348R are:

Melt temperature 220 - 260 °C

200 – 500 bar Maximum to avoid sink marks Holding pressure

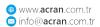
Mold temperature 20 - 40 °C Injection speed High

Shrinkage 1 – 2 % depending on wall thickness and molding parameters

Note: Processing parameters should only be used as guidelines. The above properties values are not to be construed as specifications.







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Storage and Handling

Luban EP2348R must be protected from direct sunlight and should be stored in a shaded and completely dry area. During handling and processing, the material should be kept in a well-ventilated area to prevent the accumulation of dust and fumes. Contact with strong oxidizers, excessive heat, sparks or open flame should be avoided as this could initiate the degradation process and consequently impact the quality of the material.

Safety

Luban EP2348R is not classified as dangerous preparation. For further information about safety in handling and processing please refer to the Safety Data Sheet.

Food Contact

Luban EP2348R meets the requirements of the U.S. Food and Drug Administration (FDA) as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact. For additional information on approved conditions of use for food contact applications, please refer to the "Product Stewardship Declaration".

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Updated: Feb. 2021

Disclaimer:

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